

# Fitting Instructions

Revo Intercooler Pipe Upgrade Kit 2.3 Focus RS MK3 EcoBoost

Fitting Difficulty



Dealer Fit Recommended

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60-80 Hose Clamp	5
50-70 Hose Clamp	1
Discharge Pipe Spacer	1
Nylock Nuts	2

## Recommended Tools

Tools	Size
Ratchet	
Sockets	8, 10, 13mm
Torx Bits	T30
Cross Head Screwdriver	



Before starting, please ensure that the engine is cool and the battery is disconnected. Engine temperatures can remain high for a substantial amount of time after use.



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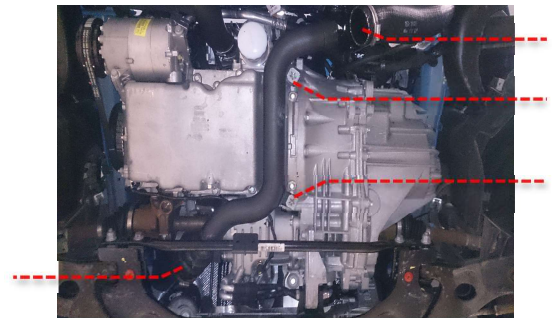


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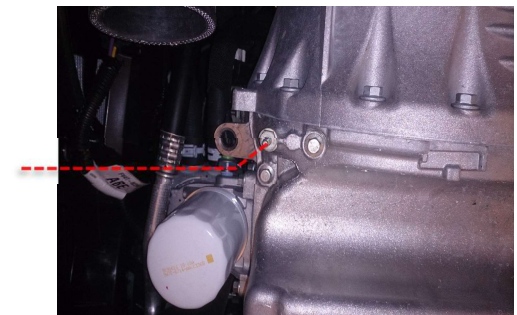
- 1 Raise the vehicle to gain access to the underside. Remove the undertray. Note: the undertray is divided into two pieces.



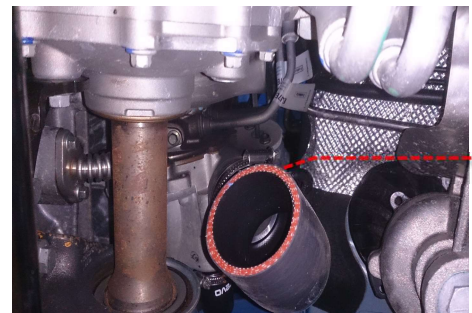
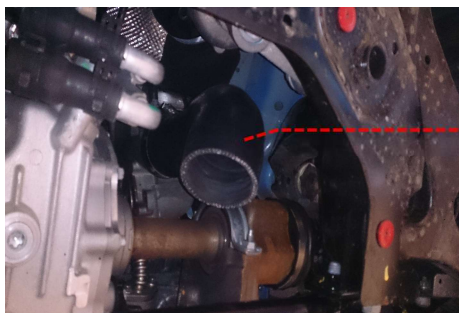
- 2 Using a 7mm socket unscrew the hose clamp that secures the intercooler hose to the charge pipe. With a 10mm socket remove the 2 x nuts that secure the charge pipe to the engine block. Unscrew with a 7mm socket the hose clamp in the turbo side.



- 3 With a 13mm socket remove the factory indicated spacer and insert the Revo one.



- 4 Remove the factory silicone hose to the turbo using a 7mm socket. From the Revo kit take the smallest silicone hose and secure it with a 50-70mm hose clamp to the turbo outlet, using a 7mm socket.



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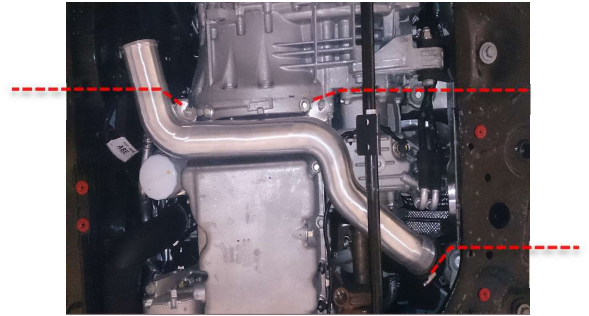
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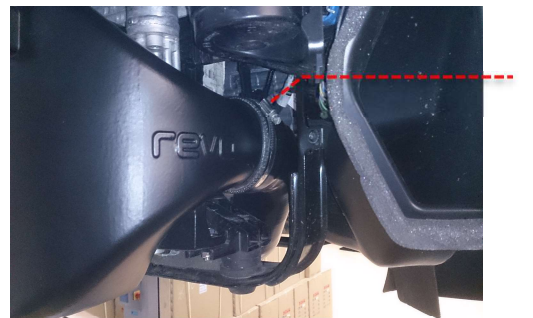
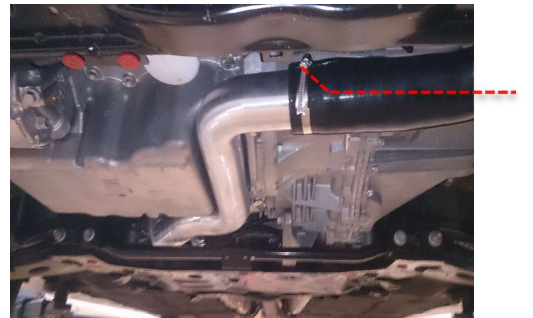


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- 5 To connect the Revo charge pipe, secure the charge pipe to the silicone Revo hose with 60-80 hose clamp using a 7mm socket. Then secure the charge pipe to the factory mounting points using the nylock nuts provided and a 10mm socket.



- 6 Connect the silicone Revo hose pipe to the charge pipe using a 60-80mm hose clamp with a 7mm socket. Then connect the intercooler side using 60-80mm hose clamp with a 7mm socket.



- 7 Remove the engine cover by gently pulling it up. Then disconnect the hose clamp that secures the throttle pipe to the throttle valve using a 7mm socket.



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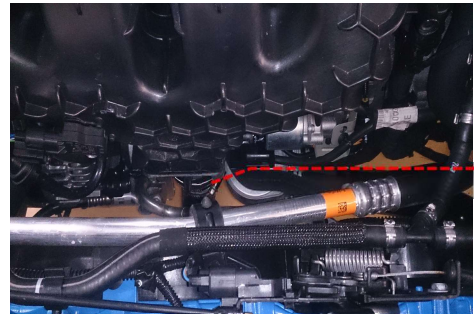
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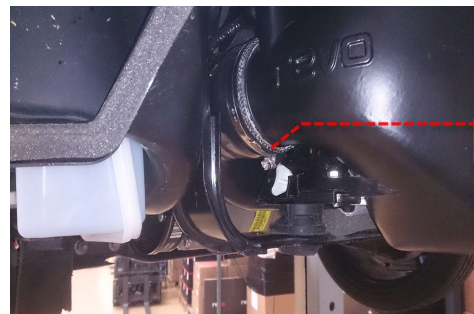


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- 8 On the right-hand side of the vehicle disconnect the hose clamp connected to the intercooler, using a 7mm socket.



- 9 Take the Revo throttle hose and loosely insert a 60-80mm hose clamp at each end. Secure the Revo hose to the throttle body and the intercooler using a 7mm socket.



- 10 Check that everything is tight and is correctly aligned. Refit the engine cover and undertrays, reinstallation is the reverse of removal. Follow any factory torque specification during reinstallation of OE parts. Test drive the vehicle to ensure vehicle performs correctly and there are no leaks/part interference during operation. Your installation is now complete!